

GENERAL NOTES (UNLESS OTHERWISE SPECIFIED)					REVISIONS			
1.	Fabricate per AC 43.13.	ZONE	REV	DESCRIPTION	DATE	APPROVED		
2.	Assembly shop practice per AC 43.13.		—	Initial Release	2011-0X	J.BROWN		
3.	Flange corner radii are to be R .25.							
4.	Alodine all aluminum parts per Mil-C-5541.							
5.	Epoxy prime per Mil-P-23377.							
6.	Remove all burrs and sharp edges.							
7.	Torque per AC 43.13-1A or MIL-N-25027.							
8.	Surface finish of parts to be 125 microinches							
9.	Install safety wire per AC 43.13-1A or MS33540.							
10.	All dimensions are prior to finish applications.							
11.	Equally spaced attachment tolerance to be +/- 0.100".							
12.	Minimum attachment spacing to be 4D+.060" center to center.							
13.	Attachments located from part edge 2D+.060" for details, 2D minimum on assembly, 2D from joggles and adjacent structure.							
14.	Identify per MIL-STD-130 using rubber stamp or and written with indelible ink. Small assemblies may be tagged.							
15.	Symbols + between end fastener symbols indicate identical fasteners equally spaced.							
16.	Install solid rivets per AC 43.13-1A. Install all other fasteners per manufacturer's instructions.							
17.	Faying surface seal all external skin mating joints and install fasteners wet using PR1431G or P/S 870C sealant.							
18.	Fillet or brush coat edges of mating parts using PR1422-B2, CS3204 class B, or P/S 890 class B sealant.							
19.	Mix all sealants and adhesives per the Mfg's instructions.							
20.	Antenna must be bonded to airframe for P-static and lightning protection. Reference AC 43.13-1B Chapter 12 Section 2 Paragraph 12-9 (b) for inspection antenna guideline & Chapter 11 Section 15 Paragraph 11-193 for lightning protection. Also reference a/c manufacturer's maintenance manual for recommended antenna bonding practices.							

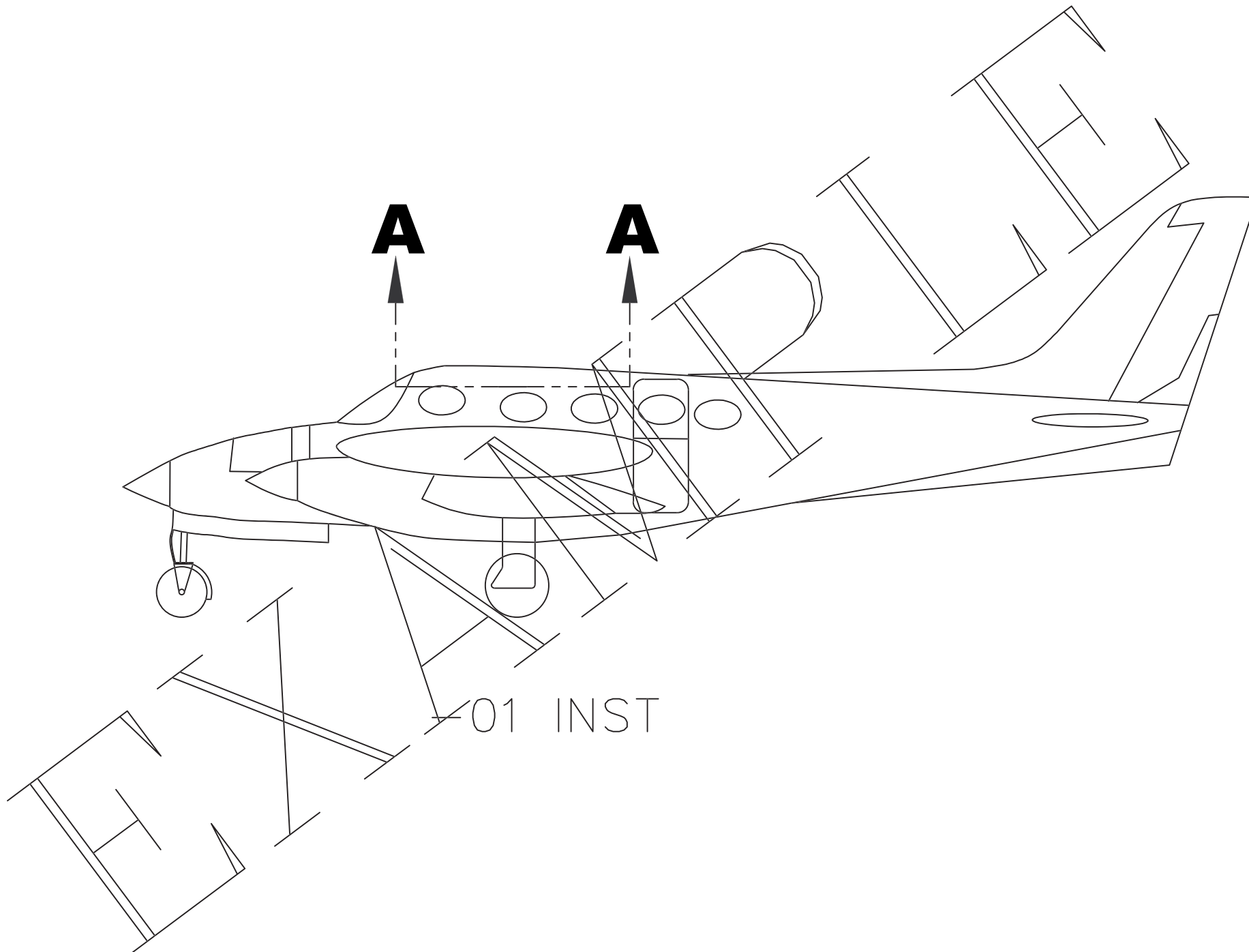
INSTALLATION NOTES

- A. Install the A-33 Antenna at FS xxx BL 0.0 per the manufacturer's instructions.
- B. Doubler may be larger, and fastener spacing greater than shown. Flanges may be added. Nuts and washers may be used in place of nutplates.
- C. Install item 4 in item 2 only, NOT in skin.

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	4	6-32UNC-2A	Screw		7		
	1	A-33 560-949-01	Antenna		6		
	AR	NA81097AD4	Rivet		5		
	8	MS20426AD3	Rivet		4		
	4	MS21062-3 or MS20059-3	Nutplate		3		
	1	-02	Doubler	0.040 2024-T3, AMS-QQ-A-250/5	2		
	4,	-01	Installation		1		
	-01	NOTE	PART NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL/SPECIFICATION	STOCK SIZE	ITEM NO.

DIMENSIONS ARE IN INCHES TOLERANCES: .XX= ±.03 .XXX= ±.015 ANGLES ±0°-30°		NOTICE — This drawing is the property of Aviation Engineering Consultants of USA, LLC, and any disclosure of its contents to others is given in confidence. It must not be reproduced or copied in whole or in part or used in any way except with specific approval and permission of the General Manager of Aviation Engineering Consultants of USA, LLC		AVIATION ENGINEERING CONSULTANTS OF USA, LLC Cape Coral, FL 800-977-1992		TITLE: A-33 GPS ANTENNA INST		APPRVD		2011-0X		DWG. NO. 00-1500-03-04-xxx		SHEET 1 OF 3	
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DIMENSIONS ARE IN INCHES  
TOLERANCES:  
.X=  $\pm 1$ , .XX=  $\pm 03$   
.XXX=  $\pm 015$   
ANGLES  $\pm 0^{\circ}-30^{\circ}$

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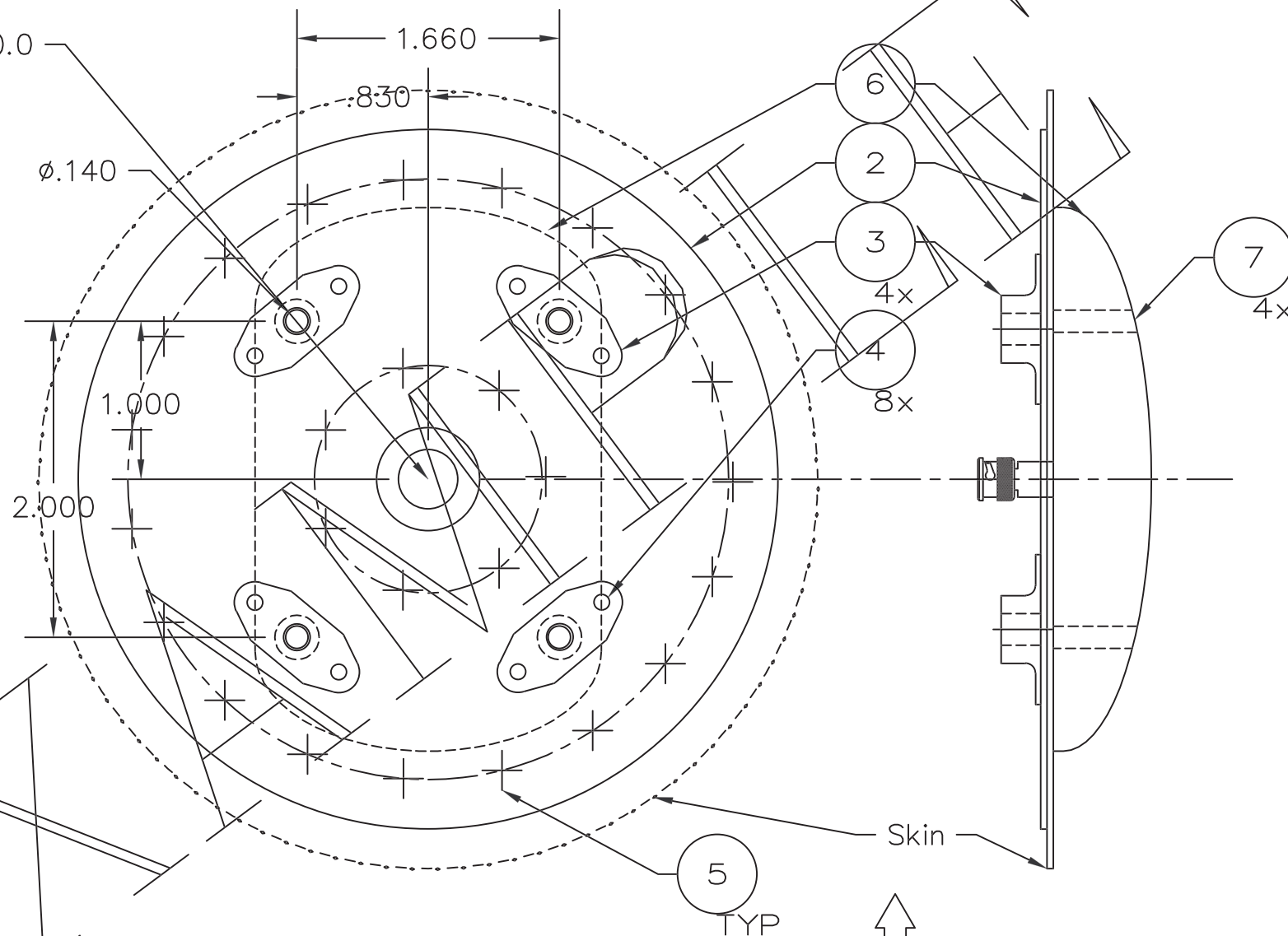
AVIATION ENGINEERING  
CONSULTANTS of USA, LLC  
Cape Coral, FL  
800-977-1992

TITLE A-33 GPS ANTENNA INST

DWG. NO.00-1500-03-04-XXX

Rev. - SHEET 2

FS XXX BL 0.0



# Section A-A Rotated 90°CW

DIMENSIONS ARE IN INCHES  
TOLERANCES:  
.X =  $\pm 0.1$ , .XX =  $\pm 0.03$   
.XXX =  $\pm 0.015$   
ANGLES  $\pm 0^\circ - 30'$

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Rev. - SHEET 3